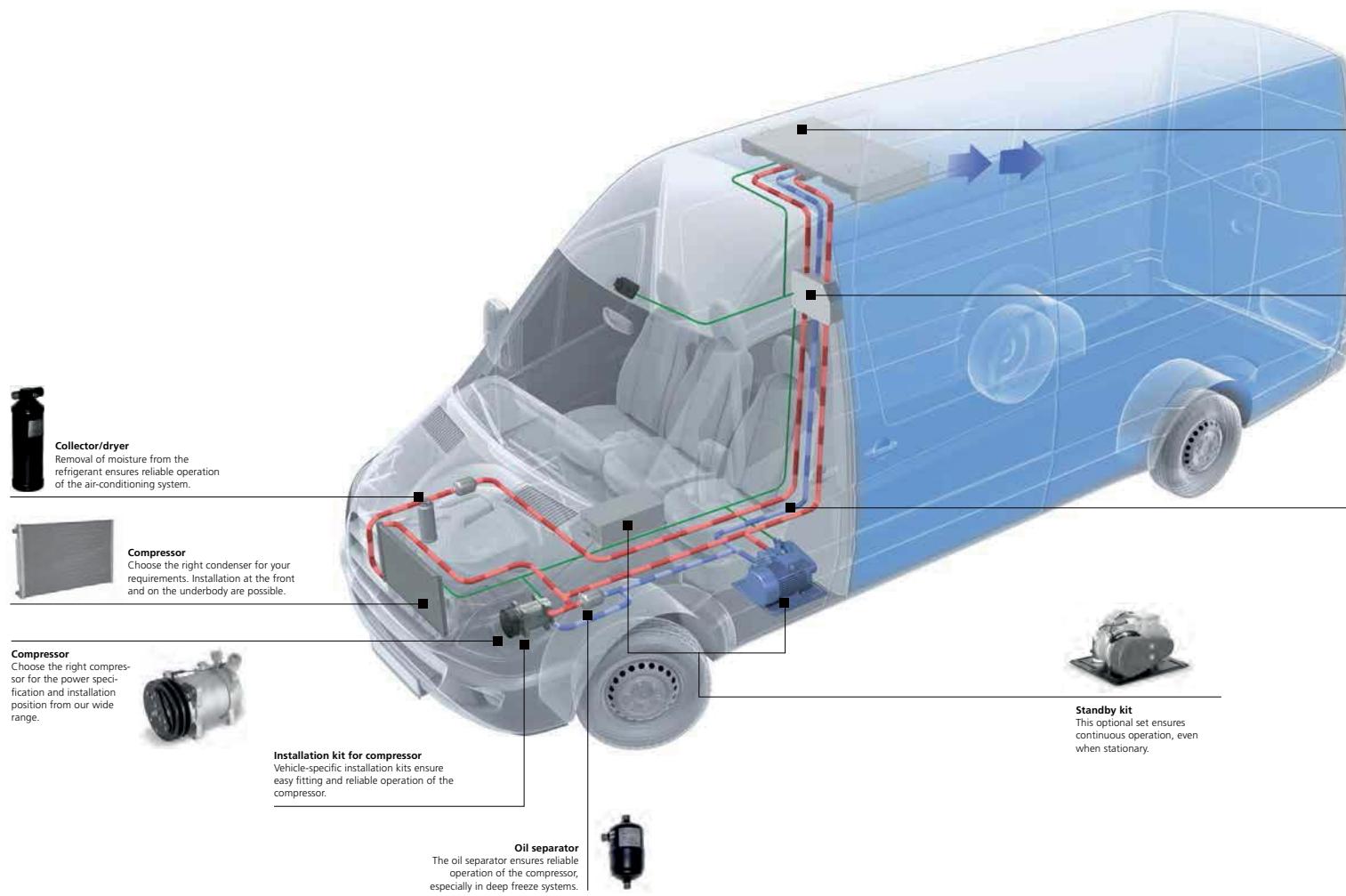
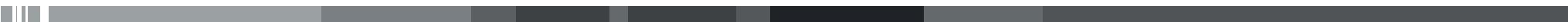


# Application of an integrated transport refrigeration system



## Advantages of an integrated transport refrigeration system

- Complete integration into the transport refrigeration vehicle
- No effect on aerodynamic characteristics
- Optional rapid thawing function



# Transport refrigeration systems

## Integrated solutions



### Transport refrigeration system fully integrated into the vehicle.

#### Optimum component combinations thanks to modular system.

The transport refrigeration systems ensure that perishable goods can be transported over long distances at the optimum temperature and reach their destination in perfect condition. The components of this cooling system, such as evaporators, condensers and compressors as well as a large range of accessories can be combined to give individually tailored solutions. This gives a high degree of flexibility and adaptability to different applications as specified by the customer. With powerful blowers, they offer reliability and a long service life, important factors in transport refrigeration. Depending on the desired temperature range, the system can be filled with the refrigerant R134a or R404A. An electric motor is available as an option for standby operation.

#### Pordoi

Modular system for almost all light-duty vehicles. The fully integrated design ensures that neither the exterior appearance nor the aerodynamics of the vehicle are negatively affected.

- Integrated system
- Tailor-made refrigeration units for commercial vehicles with cargo spaces up to 18 m<sup>3</sup>
- Cooling capacity up to 3,660 W
- Automatic temperature regulation
- High efficiency in all temperature ranges
- High-quality reliable components from proven series production processes
- ATP (Accord Transport Perishable) certification for all units



#### Pordoi 2000

Model overview	Scope of delivery	Order number
Pordoi 2000	Evaporator unit with refrigerant R404A, Product documentation	62U003FF109EC
Pordoi 2000	Evaporator unit with refrigerant R134a, Product documentation	62U003FF123EB
Accessories		
Standby unit		62U006SB04D
Standby unit with accessories		62U006SB09D

#### Pordoi 3000

Model overview	Scope of delivery	Order number
Pordoi 3000	Evaporator unit with refrigerant R404A, Product documentation	62U003FF111EC
Pordoi 3000	Evaporator unit with refrigerant R134a, Product documentation	62U003FF110EC
Accessories		
Standby unit		62U006SB04D
Standby unit with accessories		62U006SB09D

#### Pordoi 4000

Model overview	Scope of delivery	Order number
Pordoi 4000	Evaporator unit with refrigerant R404A, Product documentation	62U003FF112EC
Pordoi 4000	Evaporator unit with refrigerant R134a, Product documentation	62U003FF113EC
Accessories		
Standby unit		62U006SB04D
Standby unit with accessories		62U006SB09D

The performance data for your application may differ from the nominal values.

#### Technical data

Model overview	Pordoi 2000		Pordoi 3000		Pordoi 4000	
	Standby unit optional					
Refrigerant	R404A	R134a	R404A	R134a	R404A	R134a
Cooling capacity according to ATP standard, at ambient temperature of +30°C and compartment temperature of 0 °C, in engine/standby operation optional (W)	2,493/753	1,565/1,233	2,799/890	2,203/1,636	3,660/1,133	2,616/1,858
Cooling capacity according to ATP standard, at ambient temperature of +30°C and compartment temperature of -20°C, in engine/standby operation optional (W)	1,206/-	-	1,332/-	-	1,926/-	-
Cooling capacity according to ATP standard, at ambient temperature of +30°C and compartment temperature of +5°C, in engine/standby operation optional (W)	-	1,895/1,539	-	2,714/1,994	-	3,101/2,329
Nominal voltage (V)	12					
Air flow (m <sup>3</sup> /h)	670		1040		1534	
Max. total power consumption at 12 V, in engine/standby operation (A)	depending on application/ 14		depending on application/ 16			
Dimensions Condenser unit/evaporator unit L x W x H (mm)	depending on application/ 660 x 500 x 157		depending on application/ 900 x 500 x 157		depending on application/ 1000 x 500 x 157	
Weight Condenser unit/evaporator unit (kg)	depending on application/ 7.5		depending on application/ 10.5		depending on application/ 12.5	
Accessories	Standby unit					

The following pages contain an overview of the available vehicle-specific installation kits.

These contain a compressor with mount, condenser with mount, collector/dryer, pressure switch, cable harness, refrigerant lines and connections.









# Transport refrigeration systems

## Transport refrigeration kit for integrated solutions

Model	Notes	Order number
List of accessories		
Evaporator unit for frigo 2000 R134a prepared for hot gas defrosting function		62U003FF108EC
Evaporator unit for frigo 2000 R404A prepared for hot gas defrosting function		62U003FF109EC
Evaporator unit for frigo 3000 R134a prepared for hot gas defrosting function		62U003FF110EC
Evaporator unit for frigo 3000 R404A prepared for hot gas defrosting function		62U003FF111EC
Evaporator unit for frigo 4000 R404A prepared for hot gas defrosting function		62U003FF112EC
Evaporator unit for frigo 4000 R134a prepared for hot gas defrosting function		62U003FF113EC
Evaporator unit for frigo 4000 R404A prepared for hot gas defrost. function 24 V		62U003FF099EC
Evaporator unit for frigo 5000 R404A prepared for hot gas defrost. function 12 V		62U003FF125EC
Evaporator unit for frigo 5000 R404A prepared for hot gas defrost. function 24 V		62U003FF126EC
Hot gas defrost kit	2)	62U003AA133A
Hot gas defrost kit 24 V	2)	62U003AA144A
Hot gas "light" defrost kit for positive temperatures		62U003AA137A
Low pressure switch kit		62U003AA132A
Oil separator kit		62U003AA044A
Liquid flow tracer		62U003AA131A
Wiring resistor to defrost the condensate drain for negative temperatures		62U003AA143A
Controller programming tool		620682827A
New stand-by PS 1000 (60 A - 12 V) W/O accessories		62U006SB04E
New stand-by PS 1000 (60 A - 12 V) With accessories		62U006SB09D

As indicated by the order numbers, our transport refrigeration kits contain the following:

### Scope of delivery

#### Transport refrigeration kit 621HD,

#### 622HD...F

- Compressor
- Compressor installation kit
- Condenser with mount for front mounting
- Collector/dryer
- Pressure switch
- Cable harness
- Refrigerant lines and connections

#### Scope of delivery

#### Transport refrigeration kit 622HD...S

- Compressor
- Compressor installation kit
- Condenser with mount for underbody mounting
- Collector/dryer
- Pressure switch
- Cable harness
- Refrigerant lines and connections

### Please note when ordering

- For above-freezing temperatures:  
evaporator with refrigerant R134a
- For freezing temperatures:  
evaporator with refrigerant R404A

### Notes

- 1) Only for freezing temperatures (R404A), the kit contains an oil separator, cable resistor and thawing
- 2) Hot gas defrost kit -> thawing of the evaporator fins: for temperatures above 5 °C, the kit is optional, for temperatures below that it is obligatory; for temperatures between 0 °C and 5 °C, the kit is necessary, especially when the vehicle is in service for long periods or when the door is open.
- 3) For vehicles up to November 2010 with Euro 4 and with original compressor
- 4) Underbody condenser
- 5) Check in the connection instructions whether the engine block is suitable
- 6) Not for Euro 5 vehicles
- 7) Kit for vehicles with a radiator fan 62A01001A
- 8) Kit for vehicles with double radiator fan 62A01002A
- 9) Order underbody condenser kit for heavy duty applications 62A03966A separately