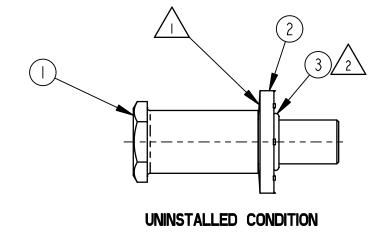




NOTES:

- WASHER ORIENTATION IMPORTANT.
- 2 FUNCTION OF O-RING (LOCATED APPROXIMATELY AS SHOWN) IS TO RETAIN THE WASHER UNTIL THE STRIKER BOLT IS INSTALLED.

 DIMENSION INDICATES BLANK SIZE PRIOR
 TO ROLLING THREADS.
 - 4. PLATED THREADS TO BE INSPECTED WITH A MI2XI.75-6h OR -4h GO RING GAUGE.
 - 5. INSTALLATION TORQUE 75 FT-LBS MINIMUM DEPENDING UPON SURFACE CONDITION OF THREADS.
 - 6. DIMENSIONS IN [] ARE MILLIMETERS FOR REFERENCE ONLY.



ITEM 3

PART NUMBER

11737-16

ITEM 1

BOLT

(QTY)

81392-16

(|)

Ø1.10 [27.9]

ITEM 2

WASHER

(QTY)

80869-16

(|)

■ INDICATES DECHIDED ASSEMBLY INFORMATION

UND	TCAT	F2 K	EQUIRED A	22FWBF1	INFORMA	LION.	•						
DRAWN	DRAWN BY KPE 5/10/89			MATERIAL						♣ Tri <i>Mark</i> _◎			
CHECKET	CHECKED BY TMG 5/15/90												
DESIGN	ENG.									500 Bailey Avenue			
PROD. MINGR.				HEAT TREAT						P. O. Box´350 New Hampton, Iowa 50659 U.S.A. Tel: 641-394-3188 Fax: 641-394-2392			
TOLERANCES													
UNLESS OTHERWISE SPECIFIED ASME Y14.5M-1994				FINSH							Fax: 6	41-394	-2392
INCH MILLIMETER										This drawing and the information contained herein is the property of Tri <i>Mark</i> Corporation and shall not be used for any purpose			
X.X =±. X =±3 X.XX =±.03 X.X =±.8													
	X.XXX=±.010 X.XX=±.25		PROJECT		CUSTOMER		CUSTOMER PART NUMBER		without our written consent.				
	ANGLES X° =±3°		L89032-I					DESCRIPTION					
	χ̈́.	X X。=± X X。=±	1.0°	SIZE	PART WEIGHT		SURFACE AREA		PRODUCT CODE	🕇 ASSY,BL	.T/WSHF	₹, .4	89 SHLDR,MI2XI.75
◆ € 1		<u> </u>	· • • • • • • • • • • • • • • • • • • •	R	(.21 LBS)				G03 (070-0200)	SCALE	REVISION	TYPE	PART NUMBER
			REPORT ERRORS TO ENGINEERING DEPARTMEN			VT	DO NOT SCALE DRAWING	FULL	4		11737-XX		