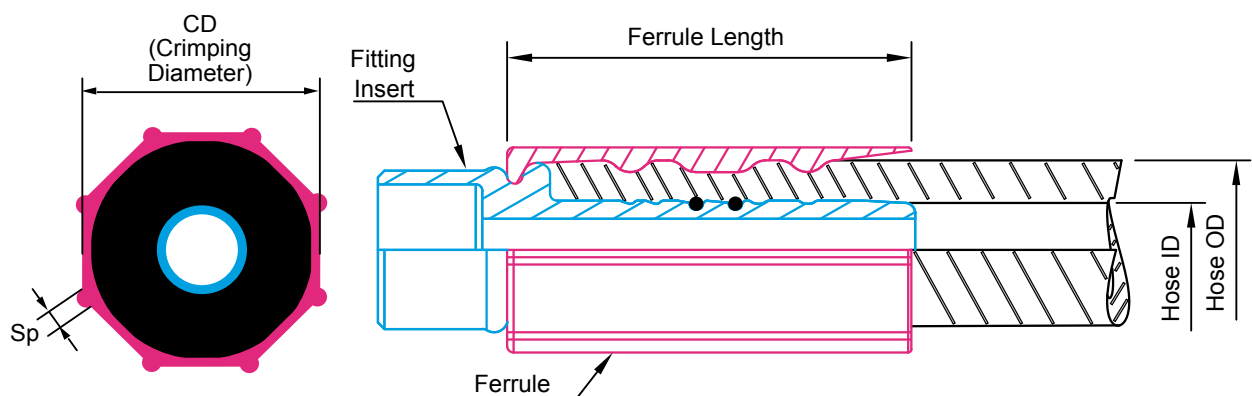


## SWAGING CHART: FLAT SOLUTION

### FRIGOFLEX® 20 series

#### Frigoflex® crimp fittings with turned metal ferrule REDUCED SECTION



HOSE FG100/FG300 + Fitting Frigoflex® 20 series										
DASH	FITTING FAMILY	INCH	DN (mm)	HOSE ID		HOSE OD		HOSE STRETCH  For each crimping (mm)	Sp  (max.)	CD  (± 0,2 mm)
				min (mm)	max (mm)	min (mm)	max (mm)			
06	20xxxxxTxxxx	5/16"	8	7.7	8.3	14.2	14.8	3	2.0	16.35
08	20xxxxxTxxxx	13/32"	10	9.7	10.3	16.1	16.9	3	2.5	18.75
10	20xxxxxTxxxx	1/2"	13	12.7	13.3	20.4	21.4	5	3.0	22.50
12	20xxxxxTxxxx	5/8"	16	15.7	16.3	23.6	24.6	6	3.0	26.50