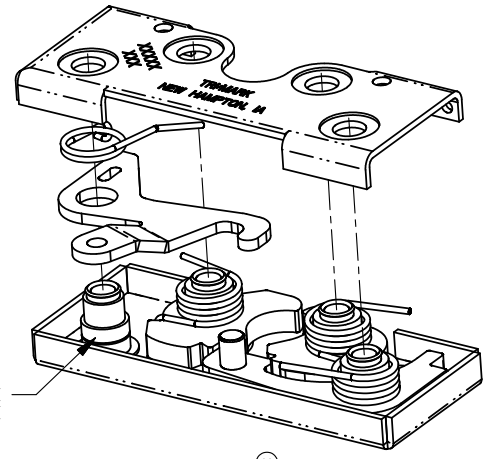
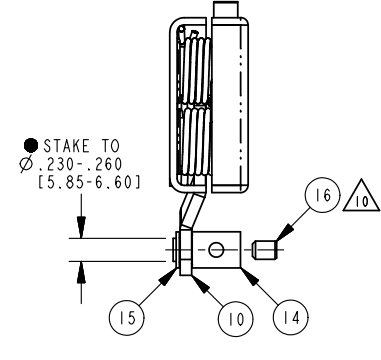
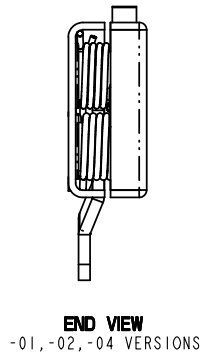
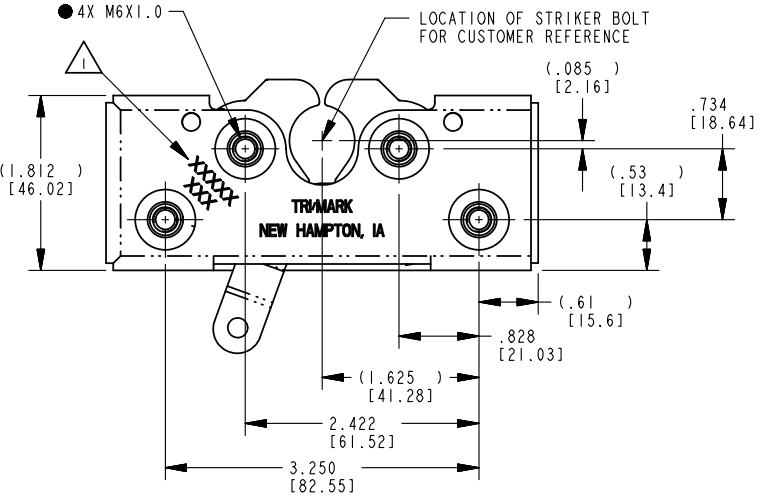
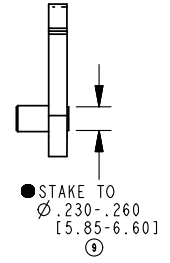
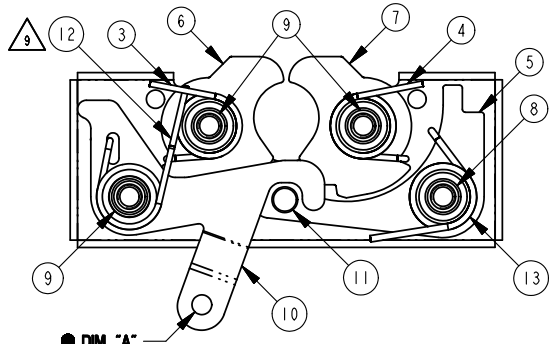
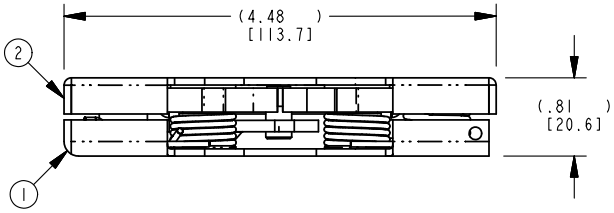


PART NUMBER	ITEM 1 PLATE (QTY)	ITEM 2 PLATE (QTY)	ITEM 3 SPRING (QTY)	ITEM 4 SPRING (QTY)	ITEM 5 CATCH (QTY)	ITEM 6 ROTOR (QTY)	ITEM 7 ROTOR (QTY)	ITEM 8 AXLE (QTY)	ITEM 9 AXLE (QTY)	ITEM 10 LEVER (QTY)	ITEM 11 RIVET (QTY)	ITEM 12 SPRING (QTY)	ITEM 13 SPRING (QTY)	ITEM 14 COLLAR (QTY)	ITEM 15 WASHER (QTY)	ITEM 16 SCREW (QTY)	DIM "A"	PART MARKING
14498-01										21895-01 (1)				N/A	N/A	N/A	Ø.204	14498
14498-02	14508-01 (1)	11439-16 (1)	80853 (1)	80854 (1)	16081-01 (1)	81052-26 (1)	81051-26 (1)	81060-16 (1)	81061-16 (3)	36830-01 (1)	21088-01 (1)	81766 (1)	19428-01 (1)				Ø.257	
14498-03										37026-01 (1)				18762-01	13152-01	81574-00	Ø.265	
14498-04														N/A	N/A	N/A		

REVISED	ECN	MD	REV BY	DESCRIPTION
8	04323	MAD	11/19/07	16081-01 WAS 20836-01
9	29905	GDE	2010-09-02	DELETED: Ø.268 MAX, .543. ADDED: STAKE TO .230-.260. UPDATED: DESC, PART MARKING.
10	39404	RLO	5-24-16	-02 VERSION (ITEM 10); 36830-01 WAS 21895-02. BOM (ITEM 3, 4, 12); REMOVED -00 TO MATCH JDE. UPDATED VIEWS. NOTE 9; ADDED FLAG-NOTE SYMBOL. DESCRIPTION MOVED TO TITLEBLOCK.
11	39494	TPU	2016-08-19	-03 & -04 VERSIONS, ITEM 10 (LEVER) WAS 21895-03



- NOTES: UNLESS OTHERWISE SPECIFIED;
- 1 IDENTIFY ASSEMBLY WITH PART NUMBER AND DATE CODE APPROXIMATELY AS SHOWN, OR IN OTHER APPROVED LOCATION AS OUTLINED IN ES-121.
 - 2. ROTORS TO FULLY ENGAGE THE CATCH IN THE PRIMARY AND SECONDARY POSITIONS WHEN CLOSED WITH A Ø.678 [17.22] GAUGE PIN.
 - 3. AXLES TO WITHSTAND A MINIMUM OF 120 IN-LB [13.6 Nm] OF TORQUE.
 - 4. TIGHTEN CLASS 8.8 OR BETTER MOUNTING FASTENERS TO THE FASTENER MANUFACTURER'S RECOMMENDED TORQUE VALUE; HOWEVER DO NOT EXCEED 120 IN-LB [13.6 Nm] OF TORQUE.
 - 5. USE WITH TRIMARK'S Ø.675 [17.15] STRIKER BOLT.
 - 6. WHEN MOUNTING LATCH, MOUNTING HOLE SIZE NOT TO EXCEED Ø.312 [7.92].
 - 7. ASSEMBLY COMPLIES WITH STRENGTH REQUIREMENTS OF SAE STANDARD J839.
 - 8. DIMENSIONS IN [] ARE MILLIMETERS FOR REFERENCE ONLY.
 - 9 SPRING LEG (ITEM 12) MUST BE UNDER SPRING LEG (ITEM 3).
 - 10 SET SCREW (ITEM 16) TO BE SHIPPED INSTALLED INTO COLLAR (ITEM 14) BY 3-4 THREADS.
 - 11. OPPOSITE HAND ITEM IS 14499-XX. BE CAUTIOUS - VERSIONS/NUMBERS MAY NOT ALIGN.

INDICATES REQUIRED ASSEMBLY INFORMATION. UOS: THE -00 VERSION SHALL BE THE UNFINISHED VERSION OF PART SHOWN. UOS: ALL DIMENSIONS APPLY BEFORE COATING. (ASME Y14.5M, sec. 2.4.1)		TriMark 500 Bailey Avenue P. O. Box 350 New Hampton, Iowa 50659 U.S.A. Tel: 641-394-3188 Fax: 641-394-2392	
TOLERANCES UNLESS OTHERWISE SPECIFIED AIDS ASME Y14.5M-1994 INCH MILLIMETER X.X ±.1 X.XX ±.03 X.XXX ±.010 ANGLE X° ±.3° X.X° ±.1.0° X.XX° ±.50°		DRAWN BY: KEC 1/10/96 CHECKED BY: JMK 2/7/96 PROJECT: 95176 PRODUCT CODE: E04 (050-0103)	DESCRIPTION: 050-0103, RH, 2POS, M6X1, INSR LSE
DO NOT SCALE DRAWING REF. T/M OF 4.20-2 FOR SUP. QUALITY REQ. REF. T/M OF 4.20-3 FOR INT. QUALITY REQ.		CUSTOMER PART NUMBER: (0.81 LB) SURFACE AREA: C SCALE: 1.0 PART NUMBER: 14498	This drawing and the information contained herein is the property of TriMark Corporation and shall not be used for any purpose without our written consent.