

Solid wire for gas welding of aluminium-magnesium alloys up to 7% silicon concentration. It is commonly used for cast iron repairs.

## Classification

AWS 5.10 : ER 4043  
EN ISO 18273 : S Al 4043 (AlSi5)  
DIN 1732 : SG-AlSi5

## Applications

- Cast iron repairs.
- Automotive.

## Benefits

- Good weld bead aspect.
- Good thermal conductivity of the filler metal.
- Very fluid weld bath.

## Polarity

DC +

## Chemical properties

Al %	Si %
Base	5.00

## Mechanical properties

Re	Rm	A 5 d	KV 20°C
100 Mpa	160 Mpa	15 %	20 J

## Recommandations

Gas protection compliant with EN ISO 14175  
100% Argon (l1) : 14 - 24 l/min.

## Approval

TÜV, DB, UDT



## Packaging

weight (kg)	Wire reel type		Wire diameter (mm)			
			Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2
0.5	S100	—	—	086685	—	—
2	S200	—	—	—	086142	086159